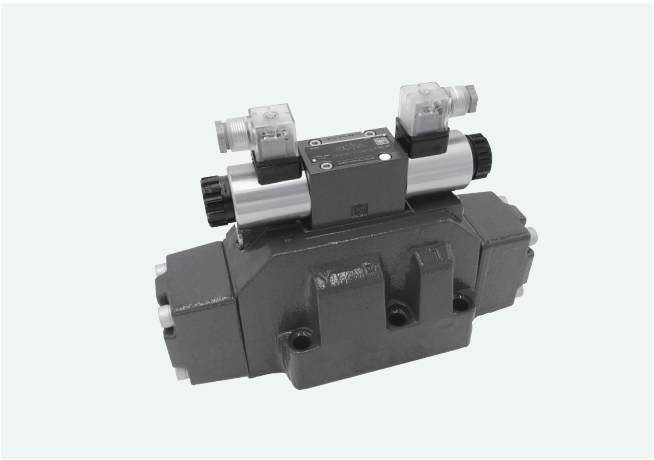
Hydraulic or Electro-hydraulic Directional Valve

Model: WEH/WH...5X



◆ Size 10～32
◆ Maximum working pressure 350 bar
◆ Maximum working flow 1100 L/min

Contents

Features

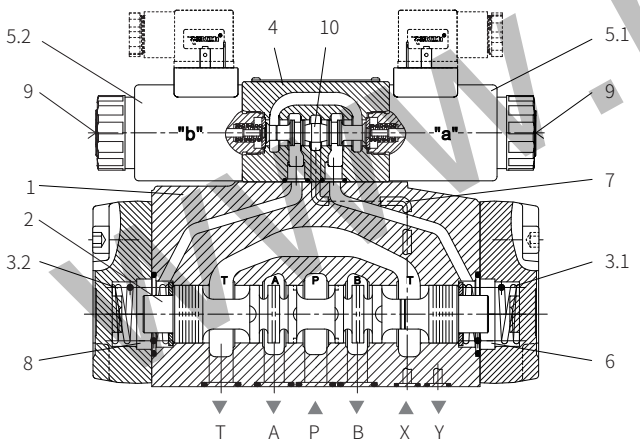
● Mainly used to control the opening, closing and direction of liquid flow
● Electro-hydraulic operation (WEH)
● Hydraulic operation (WH)
● Subplate mounting
The mounting surface according to DIN24340 form A and ISO4401
● Spring or hydraulic centered
Spring or hydraulic return to initial position
● Wet-pin DC or AC solenoid
Optional manual emergency operation
● Individual or central electrical connection
● Optional switching time adjustment
● Optional pre-load valve in port P of the main valve
● Auxiliary component, optional
-Stroke adjustment of main spool
-Stroke adjustment or end position sensor
-Inductive or mechanical limit switch (proximity type) of the main spool

Directional valve model WEH

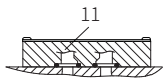
The WEH directional valve is a directional spool valve with electro-hydraulic operation. It is used to control the opening, closing and direction of the liquid flow.
The valve mainly consists of valve body (1), main control spool (2), main valve with one or two reset springs (3.1) and (3.2), pilot valve (4) with one or two solenoids "a" (5.1) and "b" (5.2).
The main control spool is held in the neutral or initial position by the springs or pressure. For the valve with spring-centered, the two spring chambers (6) and (8) are connected to the oil tank through the pilot valve in the initial position. The pilot valve (4) is supplied with oil through the control line (7). The control oil can be supplied internally or externally (externally via port X).
The main control spool (2) is hydraulically operated by the pilot valve (4). Due to the operating of the pilot valve on one end of the main control spool, the spool moves to the operation position, then the valve opens in the operation direction and the fluid flows from P to A and B to T or P to B and A to T. The control oil can be drained internally or externally. An optional manual emergency operation (9) can move the control spool (10) in the pilot valve (4) when the solenoid is not energized.

Directional valve model WH

The WH directional valve is a hydraulically operated directional spool valve. It is used to control the opening, closing and direction of liquid flow.
The valve mainly consists of valve body (1), main control spool (2), one or two reset springs (3.1) and (3.2) with spring centered or spring return functions, and control cover (11).
The main control spool is operated by hydraulic directly. The spool is held in the neutral or initial position by springs or hydraulic pressure. The control oil is supplied and drained externally.
For the 4/3-way valve with spool spring centered, the main control spool (2) is held in the neutral position by two centered springs. The two spring chambers (6, 8) are connected to the oil ports X and Y through the control cover (11). When one end of the main control spool (2) is pressurized, the spool moves to the working position, thereby connecting the corresponding oil circuit.



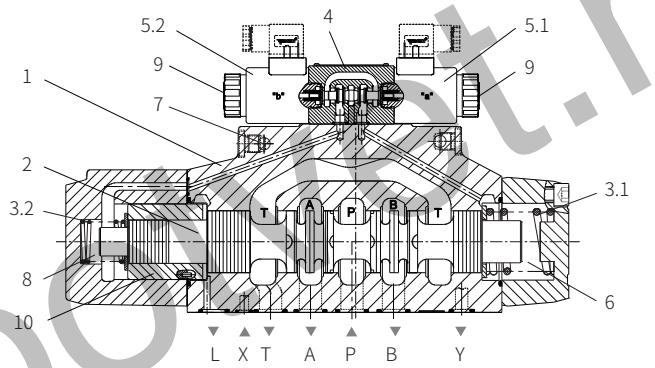
Directional valve model 4WEH.



Model 4WH...

4/3-way directional valve with hydraulic centered of main valve, model WEH..H/

In this structure, the pressure oil acts on both end surfaces of the main control spool (2). The centering sleeve (10) locates the main control spool (2) and keeps it in the middle position.
If one end of the main control spool (2) is unloaded, the main control spool (2) moves to the working position under the pressure from the other end, thereby changing the direction of the oil flow. The unloaded control spool face displaces the returning pilot oil into port Y externally through the pilot valve (4). The oil is drained internal from port L to the tank directly.



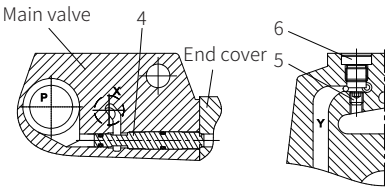
Structural diagram of electro-hydraulic directional valve with hydraulic centered

1 Main valve
2 Main control spool
3.1 Spring
3.2 Spring
4 Pilot solenoid valve
5.1 Solenoid A
5.2 Solenoid B
6 Spring chamber
7 Control oil inlet channel
8 Spring chamber
9 Manual operation
10 Centering sleeve

● **Model WEH16**

◆ Internal supply and drain:
The small end of pin (4) on the top of the main valve is installed toward to the end cover without plug (5).

◆ External supply and drain:
The large end of pin (4) on the top of the main valve is installed toward to end cover with plug (5).

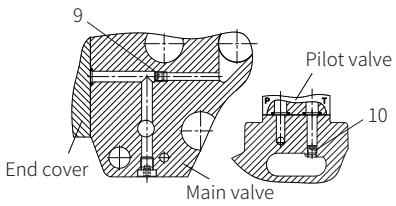


structure diagram of model WEH16...5XJ/
supply and drain

Pilot oil supply

● **Model WEH25**

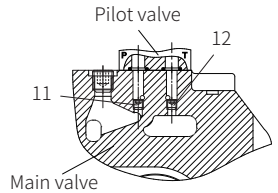
◆ Conversion between internal supply and external supply:
The channel P on the top of the main valve with M6 screw (9) is external supply, and is internal supply when M6 screw (9) dismounted.
◆ Conversion between internal drain and external drain:
The channel T on the top of the main valve with M6 screw (10) is external drain, and is internal drain when M6 screw (10) dismounted.



structure diagram of model WEH25...
supply and drain

● **Model WEH32**

◆ Conversion between internal supply and external supply:
The channel P on the top of the main valve with M6 screw (11) is external supply and is internal supply when M6 screw (11) dismounted.
◆ Conversion between internal drain and external drain:
The channel T on the top of the main valve with M6 screw (12) is external drain and is internal drain when M6 screw (12) dismounted.



structure diagram of model WEH32...
supply and drain

4 / / *

working pressure to 35MPa =no code
four-way version =4
operation type
electro-hydraulic =WEH
hydraulic control =WH
size
size 16 =16
size 25 =25
size 32 =32
main valve hydraulic return or centered =H
main valve spring return or centered =No code
functional symbols (see functional symbol diagram)
50 to 59 series =5X
when the pilot valve is a 2-position valve with two solenoids and hydraulic return in the main valve
without reset spring =O
without reset spring with detent =OF
pilot valve with wet-pin solenoid with threaded connection =6E
DC voltage 24V =G24
AC voltage 220V, 50Hz/60Hz =W220
for other voltages and frequencies, see directional valve WE6

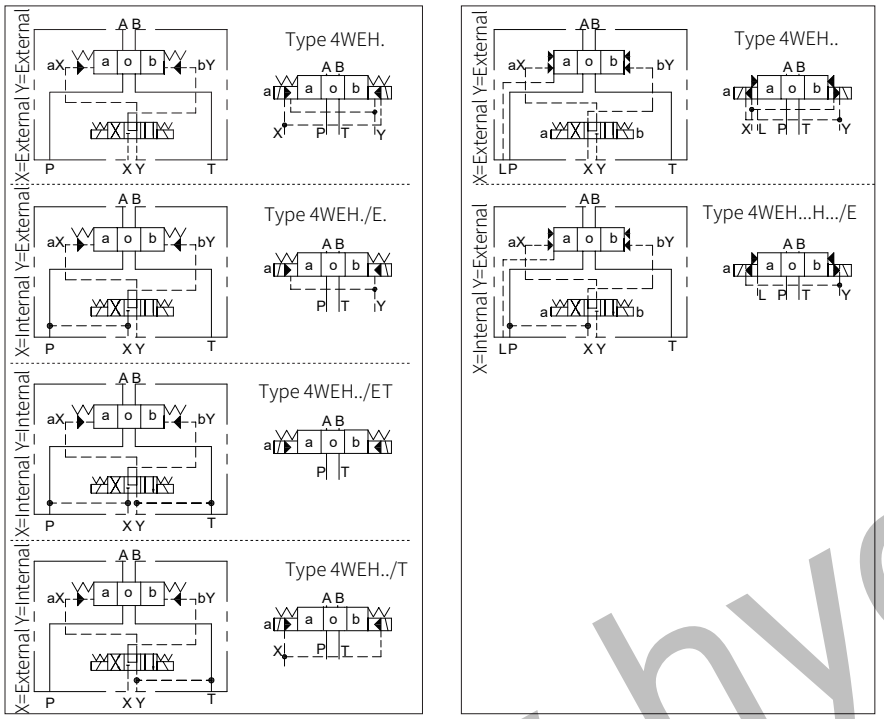
1) For internal oil supply
*Minimum control pressure: see page 231
*To avoid impermissible maximum force peaks, a throttle (B10) must be installed in port P of the pilot valve
2) Only in conjunction with throttle "B10"

more information in text
sealing material
No code= NBR seals
V= FKM seals
(consult for other seals)
No code= without pressure reducing valve
D3= with pressure reducing valve
pre-load valve
No code= without pre-load valve
P4.5= with pre-load valve, cracking pressure 0.45MPa
No code= no plug-in throttle
B08= throttle ∅0.8mm
B10= throttle ∅1.0mm
B12= throttle ∅1.2mm
B15= throttle ∅1.5mm
additional device number (see additional device drawing)
electrical connection
K4= no insert plug
No code= without switching time adjustment
S= switching time adjustment as meter-in control
S2=switching time adjustment as meter-out control
pilot oil supply
No code= pilot oil supply and drain external
E= pilot oil supply internal and drain external
ET[1)]= pilot oil supply and drain internal
T= pilot oil supply external and drain internal
(for model 4WH...only available as "no code")
(the 3-position valve with hydraulic centered in ET and T types must meet:
P pilot ⩾ 2xP tank + P pilot min)
No code = without manual emergency operation
N9= with hidden manual emergency operation

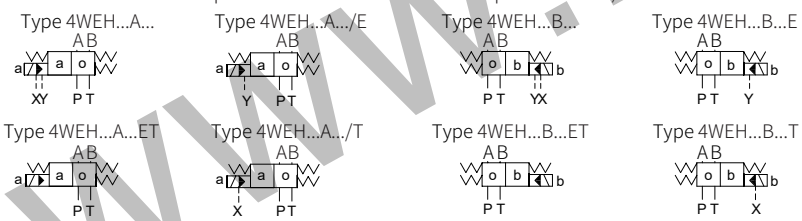
Detailed and simplified symbols for 3-position directional valves

Spring centered

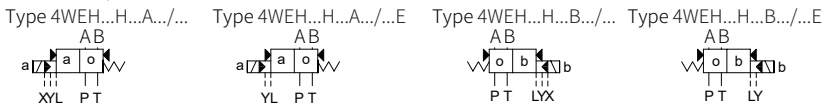
Hydraulic centered



Spring return valves
(the solenoid at end A or B of the 2-position valve derived from the 3-position valve)



Hydraulic return valves
(the solenoid at end A or B of the 2-position valve derived from the 3-position valve)



Functional symbols of 3-position valves

3-position valve

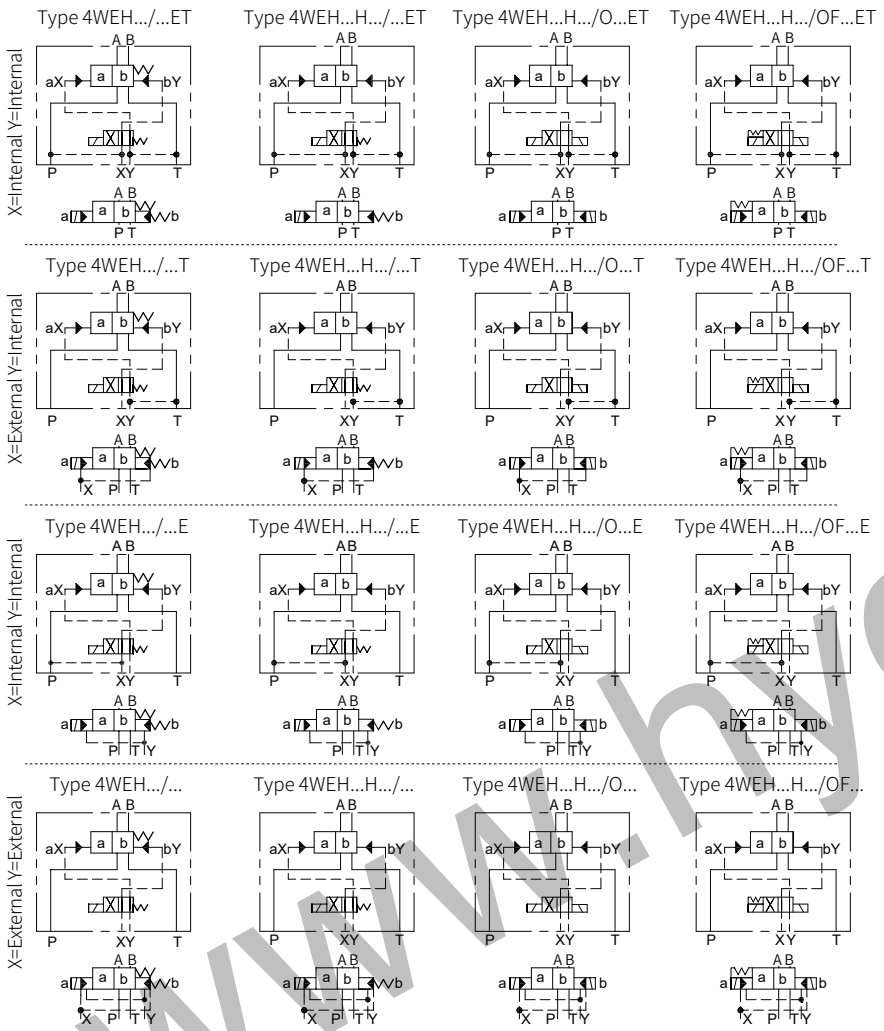
3-position valve model	Functional symbol	Transition function
4WEH...E.../... E		
4WEH...F.../... F		
4WEH...G.../... G		
4WEH...H.../... H		
4WEH...J.../... J		
4WEH...L.../... L		
4WEH...M.../...M		
4WEH...P.../... P		
4WEH...Q.../... Q		
4WEH...R.../... R		
4WEH...S.../... S		
4WEH...T.../... T		
4WEH...U.../... U		
4WEH...V.../... V		
4WEH...W.../...W		

2-position valve derived from 3-position valve

2-position valve model	Functional symbol (Solenoid at end A)	2-position valve model	Functional symbol (Solenoid at end B)
4WEH...EA.../...		4WEH...EB.../...	
4WEH...FA.../...		4WEH...FB.../...	
4WEH...GA.../...		4WEH...GB.../...	
4WEH...HA.../...		4WEH...HB.../...	
4WEH...JA.../...		4WEH...JB.../...	
4WEH...LA.../...		4WEH...LB.../...	
4WEH...MA.../...		4WEH...MB.../...	
4WEH...PA.../...		4WEH...PB.../...	
4WEH...QA.../...		4WEH...QB.../...	
4WEH...RA.../...		4WEH...RB.../...	
4WEH...SA.../...		4WEH...SB.../...	
4WEH...TA.../...		4WEH...TB.../...	
4WEH...UA.../...		4WEH...UB.../...	
4WEH...VA.../...		4WEH...VB.../...	
4WEH...WA.../...		4WEH...WB.../...	

Functional symbols

Detailed and simplified symbols for 2-position directional valves



Function symbols of 2-position valves

Spool valve function:	C	D	K	Z	Y
Spool valve function symbol:	a X b	a X b	a X b	a X b	a X b
Transition function:					

Technical parameters

Size			16	25	32
Maximum working pressure					
Oil ports P, A, B		(MPa)	35	35	35
Oil port T	External Y port pilot oil drain	(MPa)	25	25	25
	Internal Y port pilot oil drain	(MPa)	21 DC		
		(MPa)	16 AC		
Oil port Y External pilot oil drain	-DC solenoid	(MPa)	21 DC		
	-AC solenoid	(MPa)	16 AC		
	For 4WH type	(MPa)	25（size 16、25、32）		
Maximum pilot pressure (For high pilot pressure, a pressure reducing valve is required)		(MPa)	25（size 16、25、32）		
Minimum pilot pressure -Pilot oil supply X external -Pilot oil supply X internal (Not for spool C, F, G, H, P, T, V, Z, S[2])			H-4W...		
	Spring centered 3-position valve	(MPa)	1.4	1.3	0.85
	Pressure centered 3-position valve	(MPa)	1.4	1.8	0.85
	Spring centered 2-position valve	(MPa)	1.4	1.3	1.0
	Pressure centered 2-position valve	(MPa)	1.4	0.8	0.5
Pilot oil supply X internal (for spool C, F, G, H, P, T, V, Z, S[2])			0.45[4]	0.45[4]	0.45[4]

1)In a 3-position valve, pressure centered only possible if:
Ppilot ⩾ 2xPtank + Ppilot min.

2) Spool S only for size 16.

3) For the spools C, F, G, H, P, T, V, Z, the internal pilot oil supply is only possible if the flow from P to T in the central position (for 3-position valve) or when the valve moves through the central position (for 2-position valve) is large enough to ensure the pressure differential as 0.65MPa from P to T.

4) For the spools C, F, G. H, P, T, V. Z. S-via the pre-load valve or correspondingly large flow.

Hydraulic oil			Mineral hydraulic oil or phosphate ester hydraulic oil					
Temperature range		(°C)	-30 to +80 (NBR seal) -20~+ +80 (FKM seal)					
Viscosity range		(mm^2/s)	2.8 to 500					
Cleanliness of oil			The maximum allowable pollution level of oil is NAS1638 Class 9, so we recommend a fitter with the minimum filtration accuracy β10⩾75					
Pilot oil volume during switching process								
3-position valve spring centered		(cm^3)	5.72		14.2		29.4	
2-position valve		(cm^3)	11.45		28.4		58.8	
3-position valve hydraulic centered		(cm^3)	WH	WEH	WH	WEH	WH	WEH
from neutral position to position "a"		(cm^3)	2.83	2.83	7.15	7.15	14.4	14.4
From position "a" to neutral position		(cm^3)	5.72	5.72	14.18	7.0	29.4	15.1
From neutral position to position "b"		(cm^3)	5.72	5.72	14.18	14.15	29.4	29.4
from position "b" to neutral position		(cm^3)	8.55	8.55	19.88	5.73	43.8	14.4
Pilot oil flow for shortest switching time		(L/min)	about 35		about 35		about 45	
Weight	Valve with one solenoid	(kg)	about 8.5		about 17.6		about 40.5	
	Valve with two solenoid, spring centered	(kg)	about 8.9		about 18.0		about 41.0	
	Valve with two solenoid, hydraulic centered	(kg)	about 8.9		about 19.0		about 41.0	
	Valve with hydraulic control	(kg)	about 7.3		about 16.5		about 39.5	
	Switching time adjustment	(kg)	about 0.8					
	Pressure reducing valve	(kg)	about 0.4					
Installation position			Optional, except for the hydraulic return valve C, D, K, Z, Y installed horizontal					

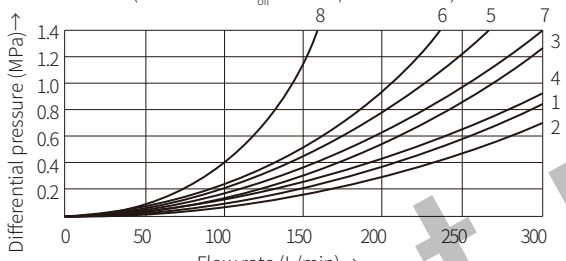
01

Technical parameters

Switching time (refers to the time from the solenoid closing to the main valve fully opening.)																			
Size 16	Switching time for valve from neutral position to operating position (for DC (=) and AC (~) operation)																		
	at pilot pressure	(MPa)	~7=				~15=				~25=								
	3-position valve-spring centered	(ms)	25...30		40		25...30		40		25...30		40						
	2-position valve	(ms)	30...35		55		30...35		55		30...35		55						
	3-position valve - hydraulic centered	Solenoid operated	a	b	a	b	a	b	a	b	a	b	a	b					
		(ms)	30	30	40	40	30	30	40	40	30	30	35	40					
	Switching time for valve from operating position to static position																		
	3-position valve	(ms)	20 to 35 for ~; 30 for =																
	2-position valve	(ms)	30...50		45		30...50		45		30...50		45						
	3-position valve - hydraulic centered	From-	a	b	a	b	a	b	a	b	a	b	a	b					
		(ms)	20...35		20		20...55		20		20...35		20						
Size 25	Switching time for valve from neutral position to operating position (for DC (=) and AC (~) operation)																		
	at pilot pressure	(MPa)	~7=				~14=				~21=				~25=				
	3-position valve-spring centered	(ms)	50		85		40		75		35		70		30		65		
	2-position valve	(ms)	120		160		100		130		85		120		70		105		
	3-position valve - hydraulic centered	Solenoid operated	a	b	a	b	a	b	a	b	a	b	a	b	a	b	a	b	
		(ms)	20	35	55	65	30	35	55	65	25	30	50	60	25	30	50	60	
	Switching time for valve from operating position to static position																		
	3-position valve	(ms)	40 to 55 for ~; 40 for =																
	2-position valve	(ms)	120		125		85		100		85		90		75		80		
	3-position valve - hydraulic centered	From-	a	b	a	b	a	b	a	b	a	b	a	b	a	b	a	b	
		(ms)	30...50		30 35		30...50		30 35		30...50		30 35		30...50		30 35		
Size 32	Switching time for valve from neutral position to operating position (for DC (=) and AC (~) operation)																		
	at pilot pressure	(MPa)	~5=				~15=				~25=								
	3-position valve-spring centered	(ms)	65		80		50		90		35		105						
	2-position valve	(ms)	100		130		75		100		60		115						
	3-position valve - hydraulic centered	Solenoid operated	a	b	a	b	a	b	a	b	a	b	a	b					
		(ms)	55	35	100	105	40	45	85	95	35	40	85	95					
	Switching time for valve from operating position to static position																		
	3-position valve	(ms)	60 to 75 for ~; 50 for =																
	2-position valve	(ms)	115...130		90		85...100		70		65...80		65						
	3-position valve - hydraulic centered	From-	a	b	a	b	a	b	a	b	a	b	a	b					
		(ms)	30...65		30 40		60...90		30 40		105...155		50 50						

Characteristic curve

Model 4WEH16...(Measured at ϑ_{oil}=41mm²/s and t=50°C)



Spool	Working position				
	P-A	P-B	A-T	B-T	P-T
E、D、Y	1	1	1	3	-
F、P	2	2	3	3	-
G、T	5	1	3	7	6
H、C、Q、V、Z	2	2	3	3	-
J、K、L	1	1	3	3	-
M、W	2	2	4	3	-
R	2	2	4	-	-
U	1	1	4	7	-
S	4	4	4	-	8

Characteristic limit

Model 4WEH16...(Measured at ϑ_{oil}=41mm²/s and t=50°C)

Allowable flow of 2-position valve (L/min)						
Spool	Working pressure(MPa)					
	7	14	21	28	35	
Main valve spring return[1]						
C、D、K、Z、Y	300	300	300	300	300	
Main valve spring return[2]						
C	300	300	300	300	300	
D、Y	300	270	260	250	230	
K	300	250	240	230	210	
Z	300	260	190	180	160	
Main valve hydraulic return						
HC、HD、HK	300	300	300	300	300	
HZ、HY	300	300	300	300	300	

1)The given flow value can be achieved when the minimum pilot pressure of 1.2MPa exists.

2) The given flow value is limiting the value at which the reset spring can return the valve when the pilot pressure decreases.

Allowable flow of 3-position valve (L/min)						
Spool	Working pressure(MPa)					with pre-load valve and X port internal supply
	7	14	21	28	35	
Main valve spring return[1]						
E、H、J、L、MQ、U、W、R	300	300	300	300	300	
F、P	300	250	180	170	150	Spools F, G, H P and S in general
G、T	300	300	240	210	190	
S	300	300	300	250	220	
V	300	250	210	200	180	
Pressure centered (minimum pilot pressure 1.6MPa)						Spool approx. to 160L/min
All spools	300	300	300	300	300	

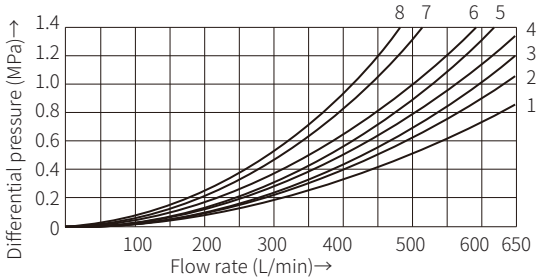
Notice:

When using a 4/3-way valve with pressure centered in the main spool which exceeds the given performance limits, a higher pilot pressure is required. Therefore, if the pressure is 35MPa and the flow is 300L/min in the circuit, the pilot pressure of 1.6MPa is required.

The maximum flow of the valve only depends on the acceptable pressure drop through the valve.

Characteristic curve

Model 4WEH25...(Measured at ϑ_{oil}=41mm²/s and t=50°C)



Spool	Working position				Spool	Working position			
	P-A	P-B	A-T	B-T		P-A	P-B	A-T	B-T
E	1	1	1	3	P	4	1	1	5
F	1	4	3	3	Q	2	2	3	5
G	3	1	2	4	Z	1	1	1	-
H	4	4	3	4	U	2	1	1	6
J	2	2	3	5	V	4	4	3	6
L	2	2	3	3	W	1	1	1	3
M	4	4	1	4	T	3	1	2	4

Characteristic limit

Model 4WEH25...(Measured at ϑ_{oil}=41mm²/s and t=50°C)

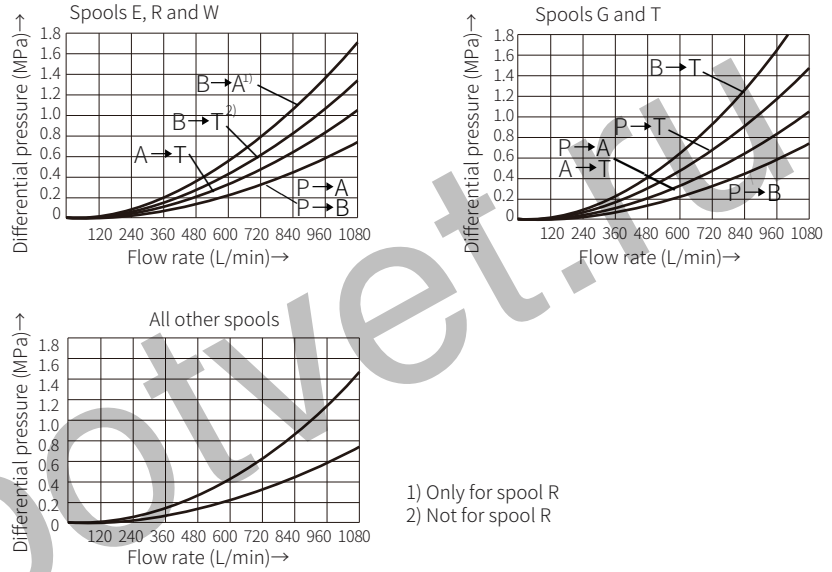
Allowable flow of 2-position valve (L/min)						with pre-load valve and X port internal supply
Spool	Working pressure(MPa)					
	7	14	21	28	35	
Main valve spring return[1]						
C, D, K, Z, Y	700	700	700	700	700	
Main valve spring return[2]						Spools C and Z approx. to 180 L/min
C	700	700	700	700	700	
D, Y	700	650	400	350	300	
K	700	650	420	370	320	
Z	700	700	650	480	400	
Main valve hydraulic return						Spools HC and HZ approximately to 180L/min
HC、HD、HK	700	700	700	700	700	
HZ、HY	700	700	700	700	700	
HC.../O	700	700	700	700	700	
HD.../O	700	700	700	700	700	
HK.../O	700	700	700	700	700	
HZ.../O	700	700	700	700	700	
HC.../OF	700	700	700	700	700	
HD.../OF	700	700	700	700	700	
HK.../OF	700	700	700	700	700	
HZ.../OF	700	700	700	700	700	

Allowable flow of 3-position valve (L/min)						with pre-load valve and X port internal supply
Spool	Working pressure(MPa)					
	7	14	21	28	35	
spring centered						
E、L、M Q、U、W	700	700	700	700	650	
G/T	400	400	400	400	400	
F	650	550	430	330	300	
H	700	650	550	400	360	
J	700	700	650	600	520	
P	650	550	430	330	300	Spools F, G, HP and T approximately to 180L/min
V	650	550	400	350	310	
R	700	700	700	650	680	
Pressure centered (minimum pilot pressure 1.8MPa)						
E/F/H/J	700	700	700	700	650	
L/M/P/Q	700	700	700	700	650	
R/U/V/W	700	700	700	700	650	
G/T	400	400	400	400	400	
When the pilot pressure higher than 3MPa						
G/T	700	700	700	700	700	

1)The given flow value can be achieved when the minimum pilot pressure of 1.3MPa exists.
2) The given flow value is limiting the value at which the reset spring can return the valve when the pilot pressure decreases.

Characteristic curve

Model 4WEH32...(Measured at ϑ_{oil}=41mm²/s and t=50°C)



1) Only for spool R
2) Not for spool R

Characteristic limit

Model 4WEH32...(Measured at ϑ_{oil}=41mm²/s and t=50°C)

Allowable flow of 2-position valve (L/min)						with pre-load valve and X port internal supply
Spool	Working pressure(MPa)					
	7	14	21	28	25	
Main valve spring return[1]						
C、D、K、Z、Y	1100	1040	860	750	680	
Main valve spring return[2]						Spool Z approx to 180L/min
C	1100	1040	860	800	700	
D、Y	1100	1040	540	480	420	
K	1100	1040	860	500	450	
Z	1100	1040	860	750	650	
Main valve hydraulic return						Spool Z approx to 180L/min
HC、HD、HK	1100	1040	860	750	680	
HZ、HY	1100	1040	860	750	680	

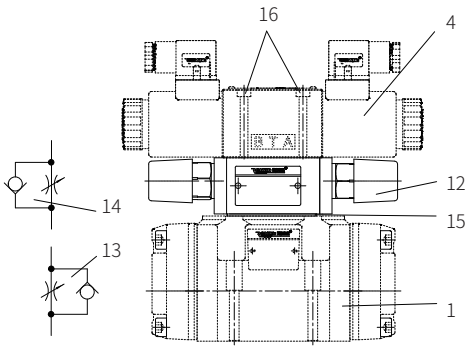
Allowable flow of 3-position valve (L/min)						with pre-load valve and X port internal supply
Spool	Working pressure(MPa)					
	7	14	21	28	25	
Main valve spring return[1]						
E, H, J, L, M Q, U, W, R	1100	1040	860	750	680	
G, T, H, F, P	900	900	800	650	450	Spools F, G, H, P and T approximately to 180L/min
V	1100	1000	680	500	450	
Pressure centered (minimum pilot pressure 0.85MPa)						
All spools	1100	1040	860	750	680	

1)The given flow value can be achieved when the minimum pilot pressure of 1.0MPa exists.
2) The given flow value is limiting the value at which the reset spring can return the valve when the pilot pressure decreases.

Notice:
When using a 4/3-way valve with pressure centered in the main spool which exceeds the given performance limits, a higher pilot pressure is required. Therefore, if the pressure is 35MPa and the flow is 300L/min in the circuit, the pilot pressure of 1.5MPa is required.
The maximum flow of the valve only depends on the acceptable pressure drop through the valve.

Switching time adjustment

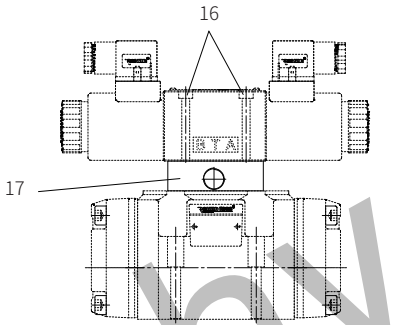
To control the switching time of the main valve (1), a double throttle check valve (12) is installed between the pilot valve and the main valve.
Conversion from meter-in control (13) to meter-out control (14):
Remove the pilot valve (4) but retain the O-ring support plate (15), turn the throttle check valve around its longitudinal axis and reassemble it on the mounting surface, install the pilot valve (4).
Tightening torque M_A=9Nm for fixing screw (16).



Model 4WEH.../S or S2

Pressure reducing valve "D3"

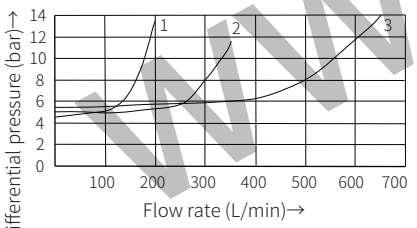
The pressure reducing valve (17) must be used If the pilot pressure exceeds 25MPa. The secondary pressure should be maintained at 4.5MPa. When using the pressure reducing valve D3, it must install a plug-in throttle B10 in port P of the pilot valve.
Tightening torque M_A=9Nm for fixing screw (16).



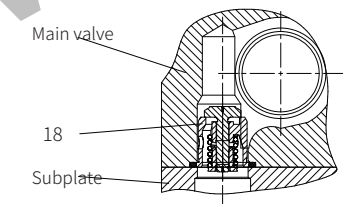
Model 4WEH.../.../D3

Pre-load valve

In the valve with pressureless bypass and internal pilot oil supply, a pre-load valve (18) is installed in port P of the main valve to built up the minimum pilot pressure.

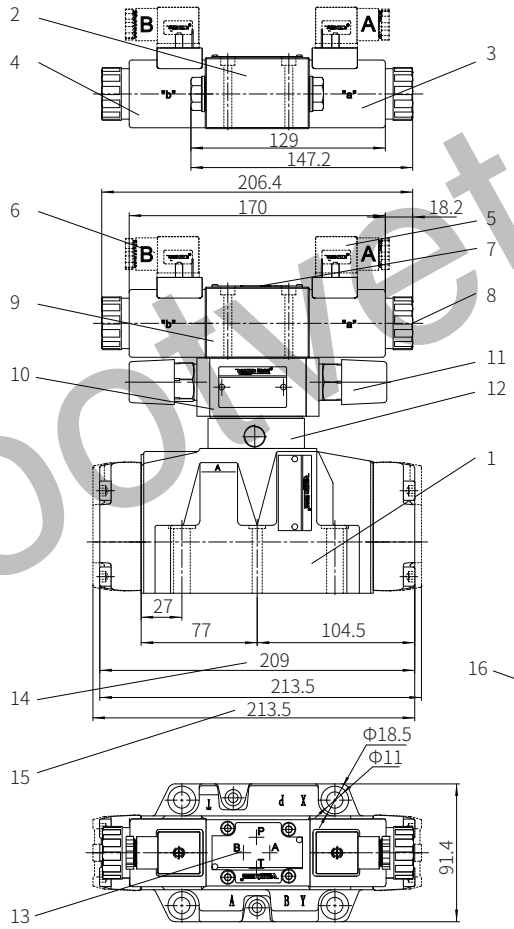


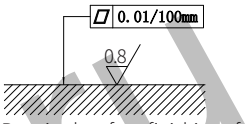
1 Size 16
2 Size 25
3 Size 32



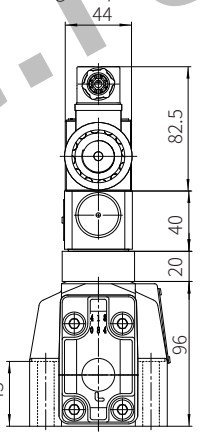
Model
4WEH16...-5X/.../P4.5
4WEH25.../.../P4.5
4WEH32.../.../P4.5

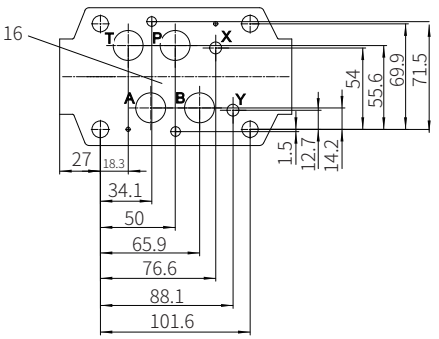
WEH16...5XJ/...





Required surface finishing of mating components





1 Main valve
2 2-position valve with one solenoid and plug Z4
3 Solenoid a
4 Solenoid b
5 Gray plug (or transparent plug)
6 Black plug (or transparent plug)
7 Name plate of pilot valve
8 Manual emergency operation
9 2-position or 3-position valve with two solenoids and plug Z4
10 Switching time adjustment
11 Adjustment bolt
12 Pressure reducing valve
13 Port layout of main valve (valve mounting surface)
14 Size of 3-position valve with spring centered
15 Size of 2-position valve with spring centered
16 Main valve connection diagram

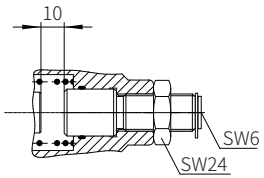
Valve fixing screw
2-M6x55-10.9 grade GB/T70.1-2000
Tightening torque M_A=13.7Nm

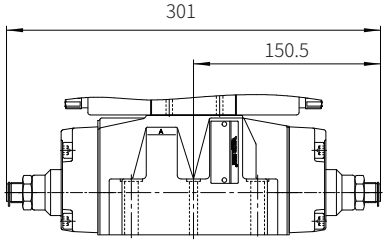
4-M10x60-10.9 grade GB/T70.1-2000
Tightening torque M_A=60Nm

Dimension of additional devices for model WEH16

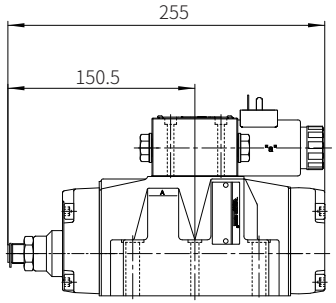
The installation range of the stroke adjustment is 10mm. The stroke limiter is used to adjust the stroke of the main spool. Loosen the lock nut and rotate the adjusting rod clockwise, the stroke of the main spool will be shortened (the adjustment must be carried out without pressure in the control chamber)

1 turn = 1.5mm stroke

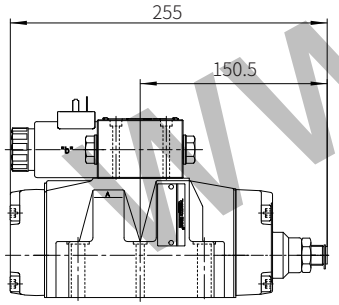




Stroke adjustment installed on the ends A and B of the main valve.../10
Stroke adjustment installed on the end A of the main valve.../11
Stroke adjustment installed on the end B of the main valve.../12

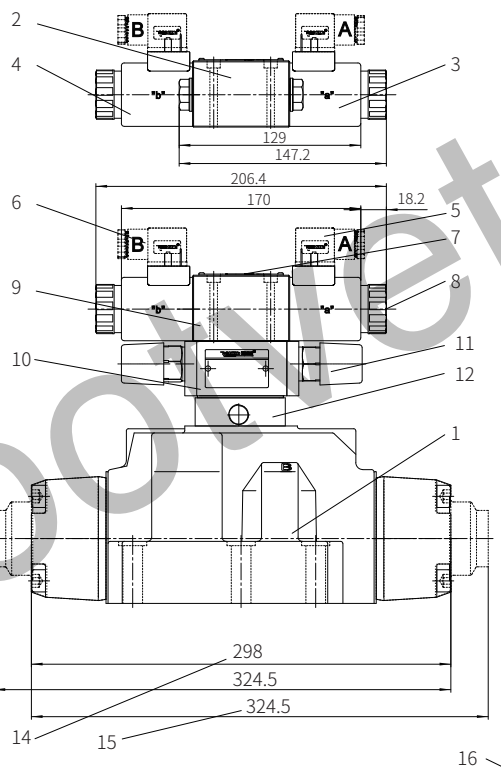


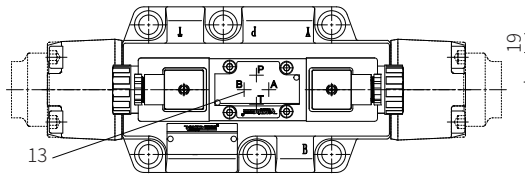
Stroke adjustment installed on the end A of the main valve.../11
(2-position valve, symbols C, D, K, Z)

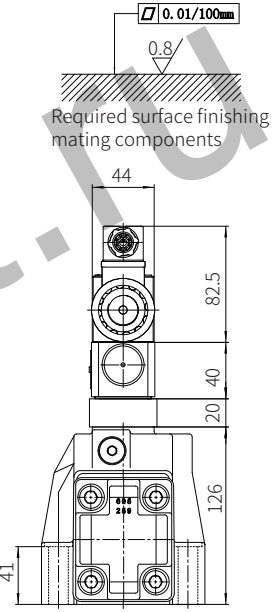


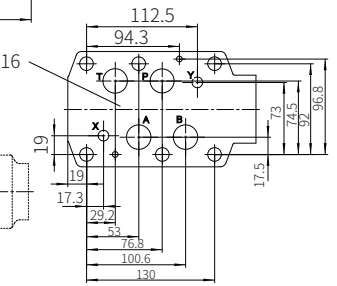
Stroke adjustment installed on the end B of the main valve.../12
(2-position valve, symbol Y)

WEH25...5XJ/...









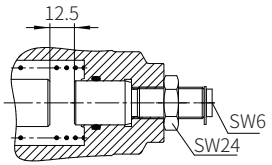
1 Main valve
2 2-position valve with one solenoid and plug Z4
3 Solenoid a
4 Solenoid b
5 Gray plug (or transparent plug)
6 Black plug (or transparent plug)
7 Name plate of pilot valve
8 Manual emergency operation
9 2-position or 3-position valve with two solenoids and plug Z4
10 Switching time adjustment
11 Adjustment bolt
12 Pressure reducing valve
13 Port layout of main valve (valve mounting surface)
14 Size of 3-position valve with spring centered
15 Size of 2-position valve with spring centered
16 Main valve connection diagram

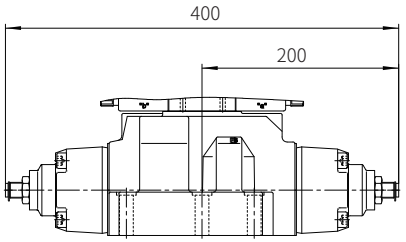
Valve fixing screw
6-M12x60-10.9 grade GB/T70.1-2000
Tightening torque M_A=95Nm

Dimension of additional devices for model WEH25

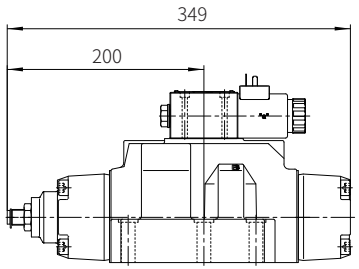
The installation range of the stroke adjustment is 12.5mm. The stroke limiter is used to adjust the stroke of the main spool. Loosen the lock nut and rotate the adjusting rod clockwise, the stroke of the main spool will be shortened (the adjustment must be carried out without pressure in the control chamber)

1 turn = 1.5mm stroke

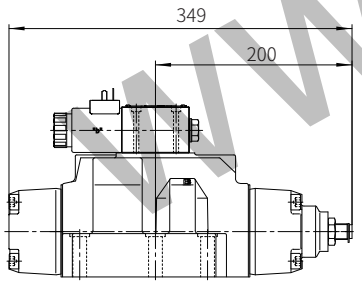




Stroke adjustment installed on the ends A and B of the main valve.../10
Stroke adjustment installed on the end A of the main valve.../11
Stroke adjustment installed on the end B of the main valve.../12

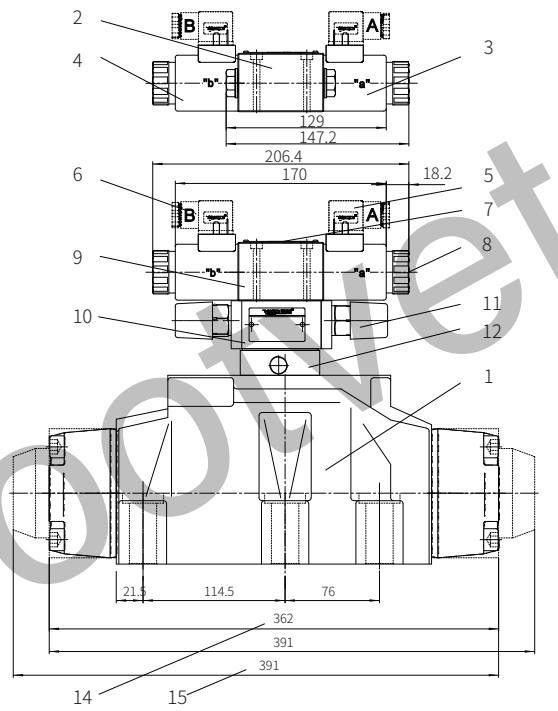


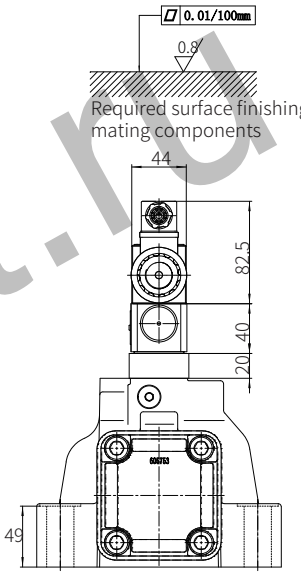
Stroke adjustment installed on the end A of the main valve.../11
(2-position valve, symbols C, D, K, Z)

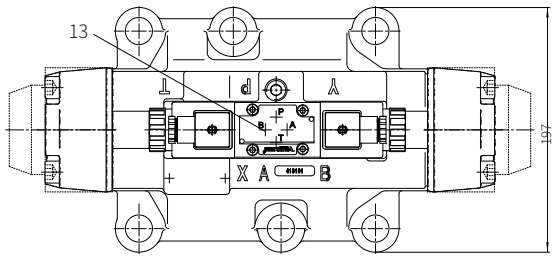


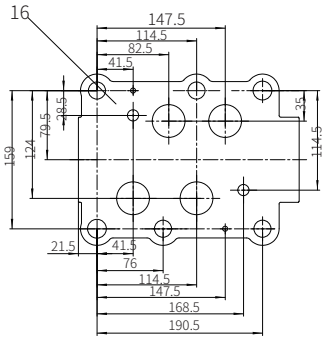
Stroke adjustment installed on the end B of the main valve.../12
(2-position valve, symbol Y)

WEH32...5XJ/...









1 Main valve
2 2-position valve with one solenoid and plug Z4
3 Solenoid a
4 Solenoid b
5 Gray plug (or transparent plug)
6 Black plug (or transparent plug)
7 Name plate of pilot valve
8 Manual emergency operation
9 2-position or 3-position valve with two solenoids and plug Z4
10 Switching time adjustment
11 Adjustment bolt
12 Pressure reducing valve
13 Port layout of main valve (valve mounting surface)
14 Size of 3-position valve with spring centered
15 Size of 2-position valve with spring centered
16 Main valve connection diagram

Valve fixing screw
6-M20x80-10.9 grade GB/T70.1-2000
Tightening torque M_A=373Nm

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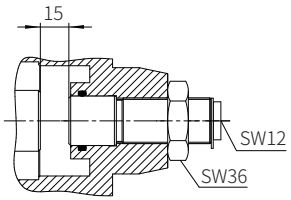
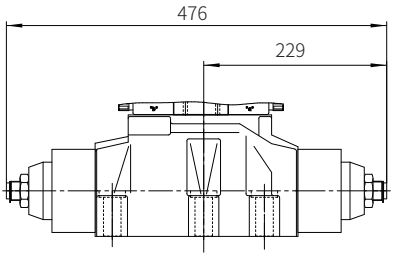
Dimension of additional devices for model WEH32

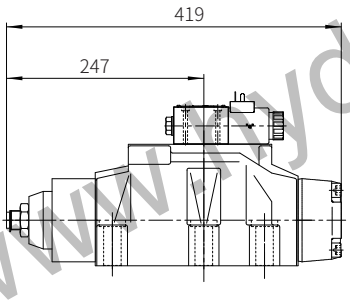
The installation range of the stroke adjustment is 15mm. The stroke limiter is used to adjust the stroke of the main spool. Loosen the lock nut and rotate the adjusting rod clockwise, the stroke of the main spool will be shortened (the adjustment must be carried out without pressure in the control chamber)

1 turn = 1.5mm stroke

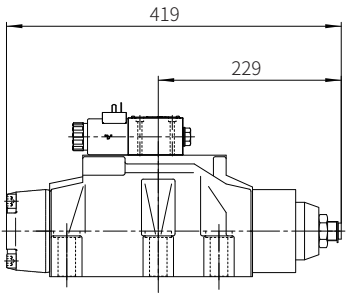




Stroke adjustment installed on the ends A and B of the main valve.../10
Stroke adjustment installed on the end A of the main valve.../11
Stroke adjustment installed on the end B of the main valve.../12



Stroke adjustment installed on the end A of the main valve.../11
(2-position valve, symbols C, D, K, Z)



Stroke adjustment installed on the end B of the main valve.../12
(2-position valve, symbol Y)