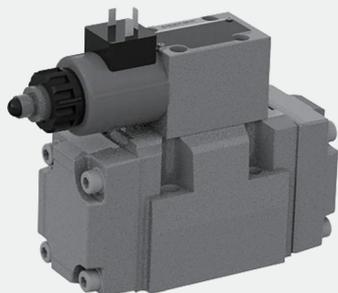


3-Way Proportional Pressure Reducing Valve

Model: 3DRE(M) and 3DRE(M)E... 7X



- ◆ Size 16
- ◆ Maximum working pressure 350bar
- ◆ Maximum working flow 125 L/min (size 10)
300 L/min (size 16)

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Features

- 3 ways valve
- Operated by proportional solenoid with rotatable coil
- For subplate mounting
- Porting pattern to ISO4401
- Maximum pressure limitation, optional

Function description, sectional drawing

The 3DRE (M) and 3DRE (M) E type valves are solenoid operated pilot 3-way pressure reducing valves with pressure protective function for the actuator. They are used to reduce (P to A) and limit (A to T) the pressure of the system.

Structure:

The valve mainly consists of:

- Pilot valve (1) with proportional solenoid (2), and optional maximum pressure limitation (15)
- Main valve (3) with main spool (4)

Function:

- The reduced pressure is set through the pilot valve (1) in port A according to the set value.
- When pressure reducing in port P, the main spool (4) is hold in the central position by springs (5) and (6) to prevent a start-up jump during valve working.
- The control fluid flows from orifice (7) via the flow controller (8) and chamber (11) to the throttle gap (9), and via channel (10) to the port Y. This connection is to be led into the tank at zero pressure.

Pressure reducing:

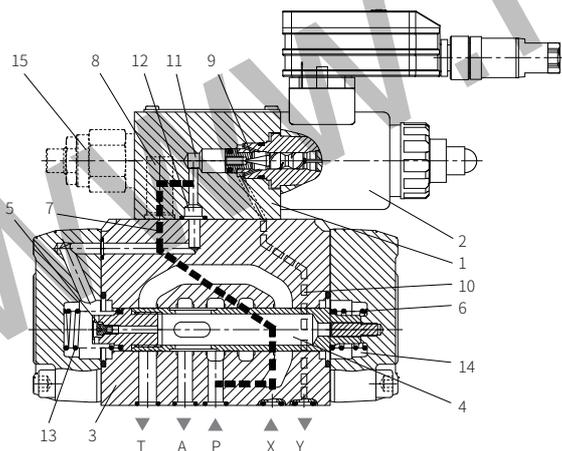
- Build-up of the pilot pressure in the chamber (11) as a function of the command value.
- The pressure is formed by nozzle (12) in the spring chamber (13) and move the main spool (4) to the right, then the fluid flows from P to A.
- The actuator pressure in port A is available in the spring chamber (14).
- Increase the pressure in port A to the set pressure of the pilot valve (1) to move the main spool (4) to the left. The pressure in port A is almost same with the set pressure at the pilot valve (1).

Pressure limitation:

- If the pressure in port A exceeds the set value pressure of the pilot valve (1), then the main spool (4) continue moves to the left.
- The connection from A to T is open and the pressure in port A is limited to the set command value.

Model 3DREM:

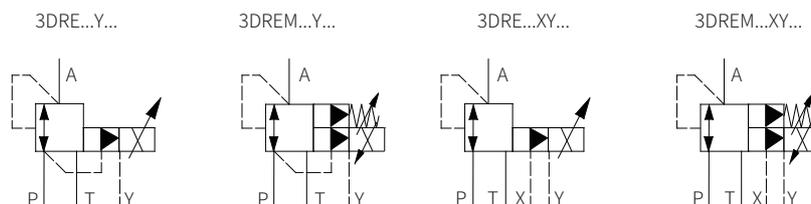
In order to prevent an impermissible high control current on the proportional solenoid by means of hydraulic restraint, which will inevitably cause excessive pressure in port A, then you can optional install a spring-loaded pressure limiting valve as a maximum pressure limitation (15). The maximum pressure limitation can be pre-set according to the corresponding pressure rating (see "Technical Data").



Models and specifications

3DRE		P 7X		G24		*	
pilot proportional pressure reducing 3-way valve						more information in text	
without max. pressure limitation		=no code				sealing material No code= NBR seals V= FKM seals (consult for other seals)	
with max. pressure limitation		=M				for 3DRE(M)E A1= command value 0 to 10V F1= command value 4 to 20mA	
with external amplifier		=no code				electrical connection: for model 3DRE(M) K4= without plug in connector for model 3DRE(M)E K31S= with 1.5 meter cable and tin on the end K31C= with M12×1 aviation plug, 5-pin	
with internal amplifier		=E				no code= 1600mA -8= 800mA	
size 10		=10				G24= voltage 24V DC	
size 16		=16				Y= pilot oil internal supply and external drain XY= pilot oil external supply and drain	
subplate mounting		=P					
70 to 79 series (70 to 79 series installation and connection size unchanged)		=7X					
Max. set pressure							
up to 50bar						=50	
up to 100bar						=100	
up to 200bar						=200	
up to 315bar (for size 10 only)						=315	

Functional symbols



Technical parameters

Overview			
Model	3DRE(M)		
Size	10	16	
Installation position	Optional, firstly horizontal		
Weight	Kg	7.5	10.3
Storage temperature range	°C	-20...+80	
Environment temperature range	°C	-20...+70	
Hydraulic			
Maximum working pressure	Oil port P	bar	350
	Oil port A	bar	315
	Oil port T	bar	315
	Oil port X	bar	350
	Oil port Y	bar	Separate and at zero pressure to tank
Maximum setting pressure in port A	Pressure stage 50	bar	50
	Pressure stage 100	bar	100
	Pressure stage 200	bar	200
	Pressure stage 315	bar	315
Minimum setting pressure ¹⁾	bar	<5	<4
Maximum pressure limitation ²⁾	Pressure stage 50	bar	70
	Pressure stage 100	bar	130
	Pressure stage 200	bar	230
	Pressure stage 315	bar	350
Maximum flow	L/min	125	300
Pilot flow	L/min	1.1	
Fluid	Mineral oil (HL,HLP) to DIN 51524, consult for other oils		
Fluid temperature range	°C	-20...+80	
Viscosity range	mm ² /s	15...380	
Max. allowable pollution degree of oil to	ISO 4406 (c) Class 20/18/15 ³⁾		
Hysteresis	%	±3 of maximum setting pressure	
Repeatability	%	< ±2 of maximum setting pressure	
Linearity	%	±3.5 of maximum setting pressure	
Manufacturing tolerance of command value pressure characteristic curve	Command value 20%	%	< ±1.5 of maximum setting pressure
	Command value 100%	%	< ±5 of maximum setting pressure
Step response Tu+Tg	10...90%	ms	< 140

1) In condition of no flow and command value is 0 in port A (see characteristic curve).

2) Unlimited adjustable, factory set.

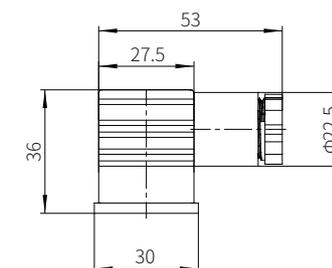
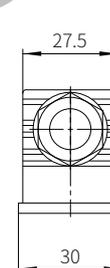
3) The oil must meet the cleanliness degree requested by the components in the hydraulic system. Effective oil filtration can prevent failure and increase the service life of the components.

Technical parameters

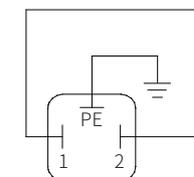
Electrical			
Model	“G24”		“G24-8”
Minimum control current	mA	≤100	
Maximum control current	mA	1600±10%	800±10%
Coil resistance	Cold value 20 °C	Ω	5.5
	Maximum hot value	Ω	8.05
Duty	%	100	

Electrical connections

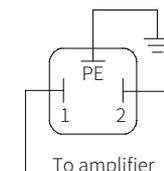
For model 3DRE/3DREM (with external amplifier)
The plug-in connector to DIN EN 175301-803



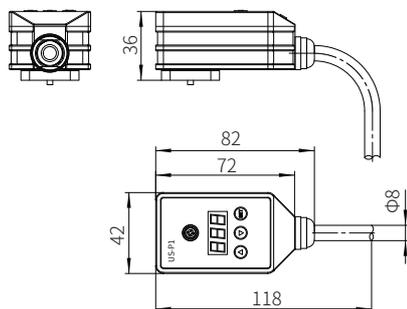
Connection at component plug



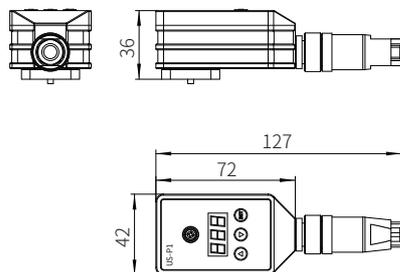
Connection at plug-in connector



Model 3DRE(M)E...7XJ/...K31S



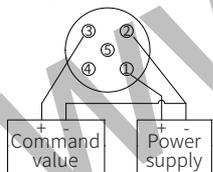
Model 3DRE(M)E...7XJ/...K31C



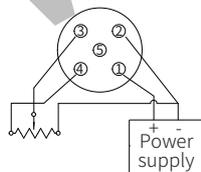
Terminal identification

M12 plug terminal number (K31C type)	Cable color (K31S type)	Terminal identification
1	Red	Power supply+
2	Black	Power supply -/ command value -
3	Yellow	Command value+
4	Blue	Reference voltage 5V
5	Green	-

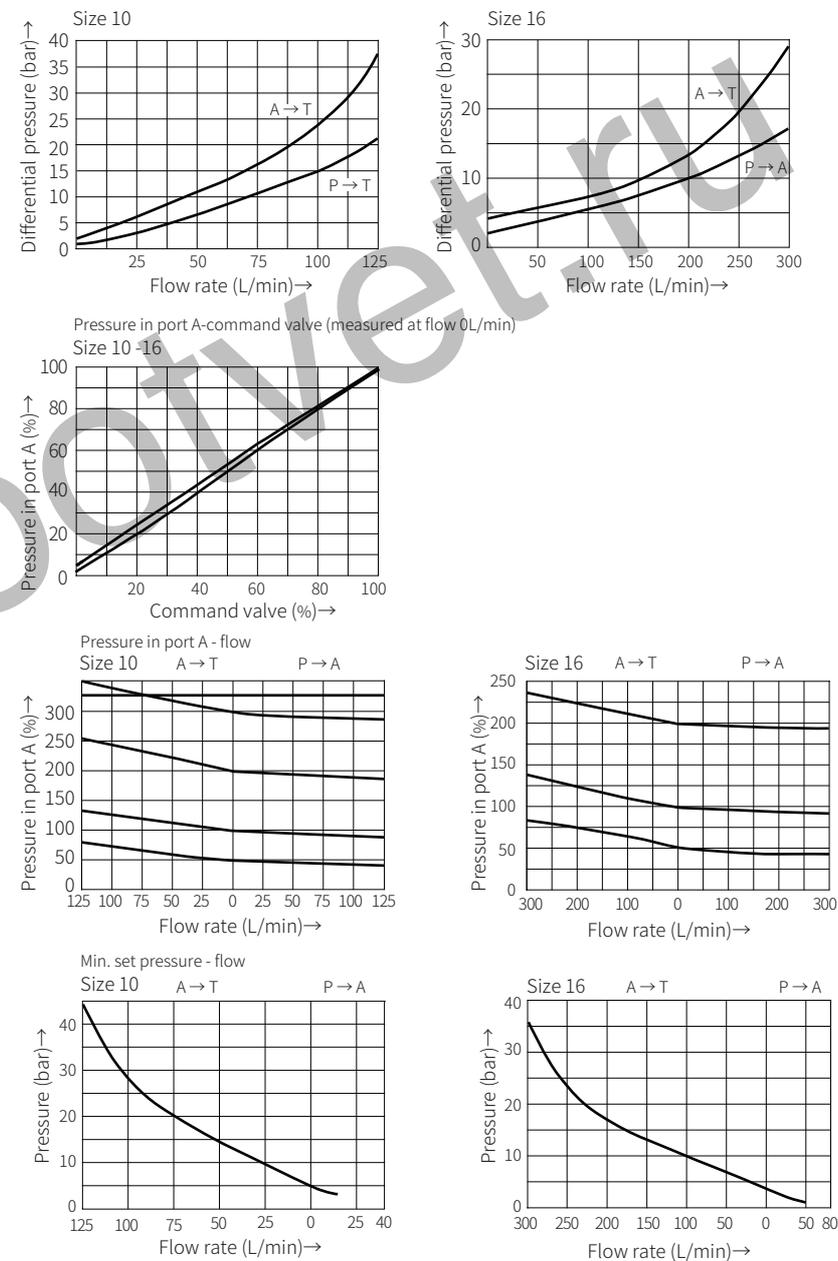
Connection example:
PLC example input command



Connection example:
Potentiometer input command



(Measured when using HLP46, $\vartheta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$)



Control oil supply

Model 3DRE...-.../...XY Pilot oil external supply
Pilot oil external drain

In this version, the pilot oil is supplied from a separate control circuit (external).

The pilot oil drain is not directed to the port T of the main valve, but return to the tank via port Y (external).

Model 3DRE...-.../...Y... Pilot oil external supply
Pilot oil external drain

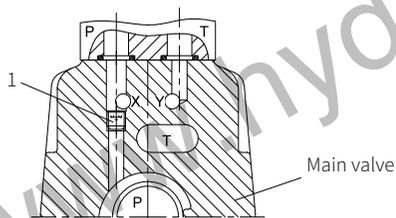
In this version, the pilot oil is supplied from port P of the main valve (internal).

The pilot oil drain is not directed to the port T of the main valve, but return to the tank via port Y (external).

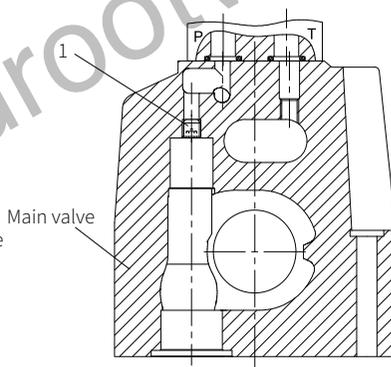
Port X in the subplate must be closed.

04

Size 10:



Size 16:



Pilot oil supply external: 1 Closed
internal: 1 Open

Pilot oil drain external

Pilot oil supply external: 1 Closed
internal: 1 Open

Pilot oil drain external